

LIFE

Self-consistent design considerations for commercial laser fusion energy

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on behalf of the LIFE team (2008-2014)
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The LIFE program integrated the work of a team of national labs, universities, industry and end-users

LLNL Integrated plant & laser design



LANL Tritium systems technology



SRNL Tritium plant manufacturing and operations

PPPL Gas handling system



GA Target injection and manufacture



UIUC Fusion chamber response



UNIVERSITY OF ILLINOIS

UCSD Target survival and chamber design



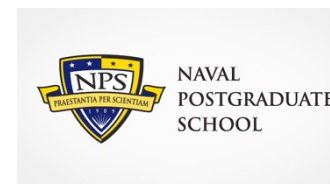
UC Berkeley Chamber performance



U Wisconsin Chamber design



NPS Structural materials



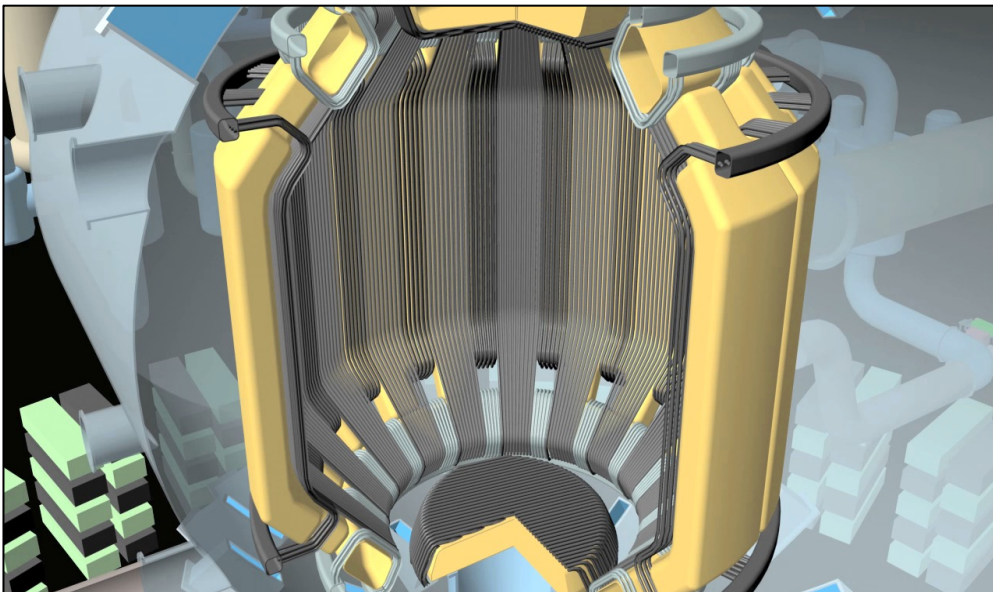
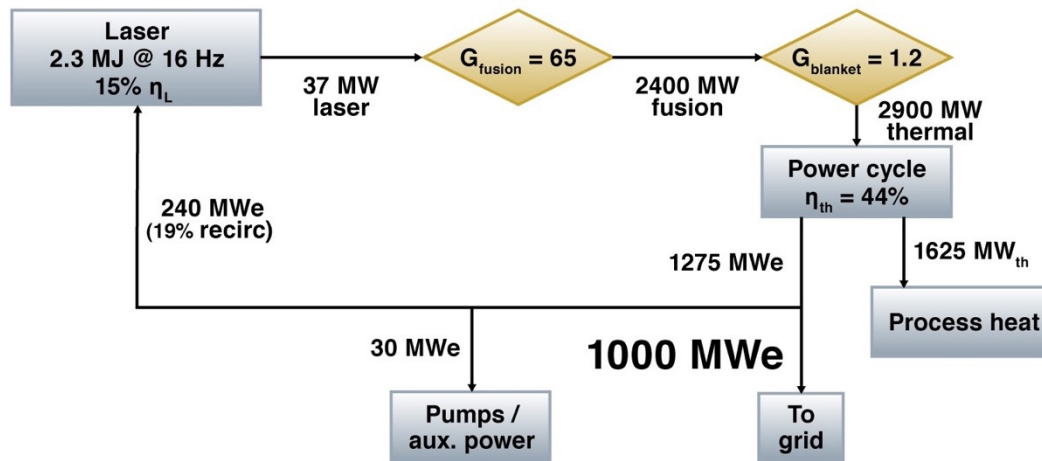
Plant, technology and materials development engaged over 80 vendor partners

A broad group of end-users were consulted to determine the operational requirements for IFE

Utility requirements	Industry partnerships	Environment, policy, economics
<p>LIFE advisory board formed by CEO / COO / CNOs from:</p> <ul style="list-style-type: none"> • Exelon • Dominion • Entergy • Mid America • Pinnacle West • PG&E • Southern Company • Wisconsin Energy • SSEB 	<p>Power Plant Vendors</p> <p>Laser diode vendors</p> <p>Laser and optics vendors</p> <p>A&E construction firms</p> <p>Gas processing</p> <p>Remote Handling</p> <p>Control Systems</p> <p>Petrochemical industry</p>	<p>Environmental and Sustainability groups</p> <ul style="list-style-type: none"> • EDF, BTI, GCEP, SERI, ... <p>Nonproliferation</p> <ul style="list-style-type: none"> • NTI, CSIS, Belfer, CGSR <p>International</p> <ul style="list-style-type: none"> • JP, EU, CA, KR, RU, CN, Gulf states, ... <p>Policy and Economics</p> <ul style="list-style-type: none"> • Bipartisan Policy Center • Howard Baker Forum • Oxford Economics • Pillsbury, Patton-Boggs

These end-user requirements drove major decisions on the plant design

Top level requirements: moving from physics and concepts to integrated solutions for the energy sector



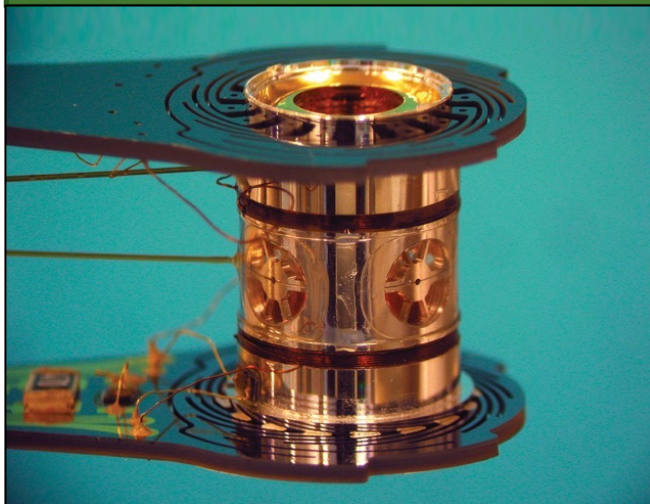
Plant Primary Criteria (partial list)

Cost of electricity
Rate and cost of build
Licensing simplicity / predictability
Acceptable waste stream
Meet urban environmental and safety standards (minimize grid losses)
Reliability, Availability, Maintainability, Inspectability (RAMI)
High capacity credit & load factor
Predictable shutdown & quick restart
Materials availability for a large fleet
Factory built systems
Conventional O&M personnel
Timely delivery & upgradeability

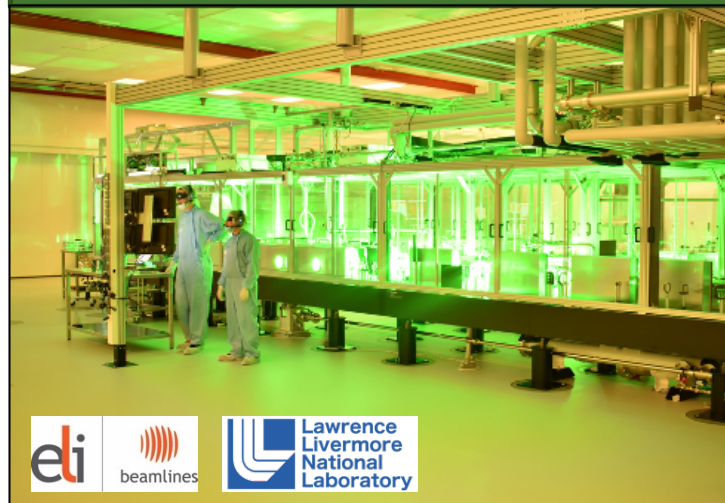
Addressing the end-user requirements

1/5: High assurance of performance

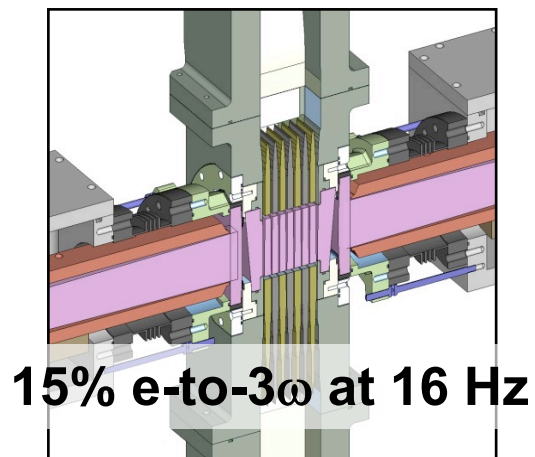
Driver: Fusion performance risk
Design: Testable on the NIF



Driver: Robust laser ops (>kW, GShot)
Design: Multi-user architectures

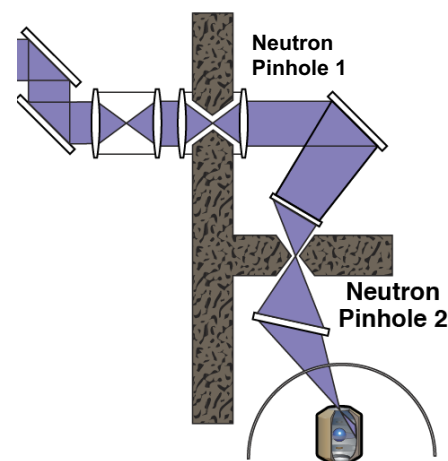


Driver: System efficiency
Design: Diode-pumped lasers



15% e-to- 3ω at 16 Hz

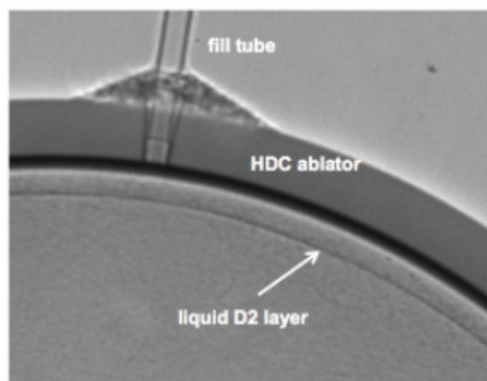
Driver: Maintainability & construction risk
Design: Dual pinholes, Decoupled optics



Addressing the end-user requirements

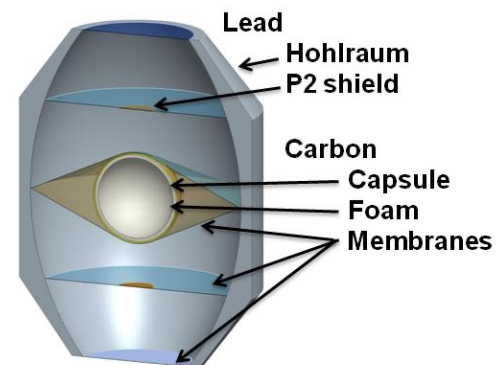
2/5: Fuel system delivery

Driver: Onsite Tritium inventory
Design: Wetted foams (no layering)

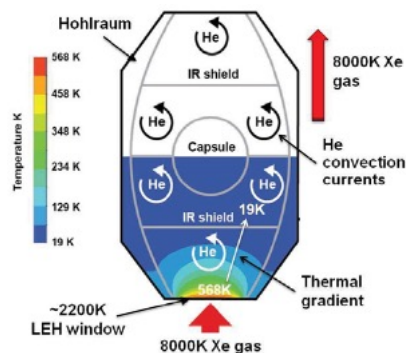


From: R. Olsen et al (LANL)

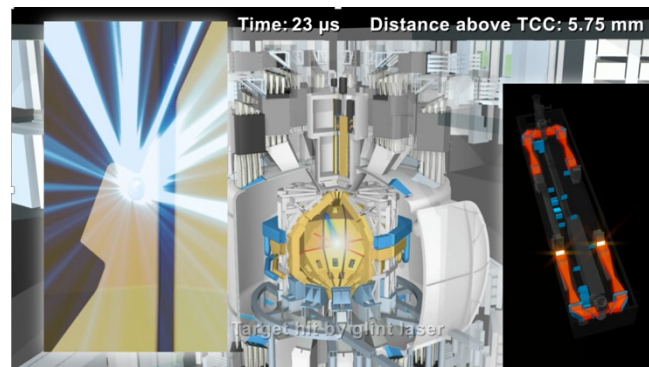
Driver: Chamber compatibility
Design: Pb hohlraum (no plating), Xe gas (ion, X-ray ranging) and Oxygen (exhaust)



Driver: Fuel integrity
Design: Thermo-mechanical shields



Driver: Reliable injection & engagement
Design: Glint triggers and steers the lasers

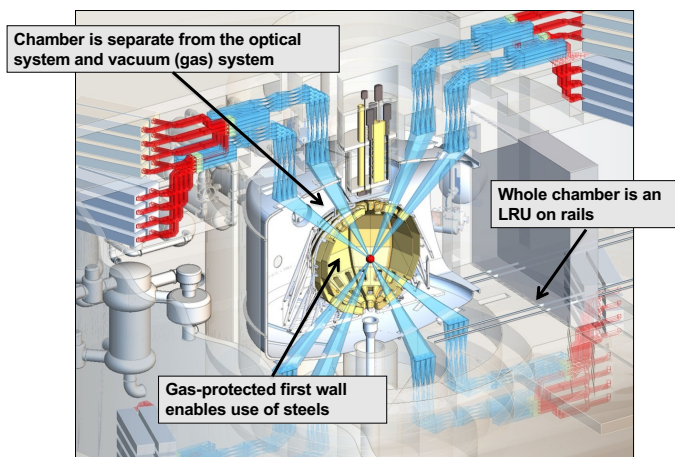


Manufacturing designs & tolerances need to be testable on the NIF

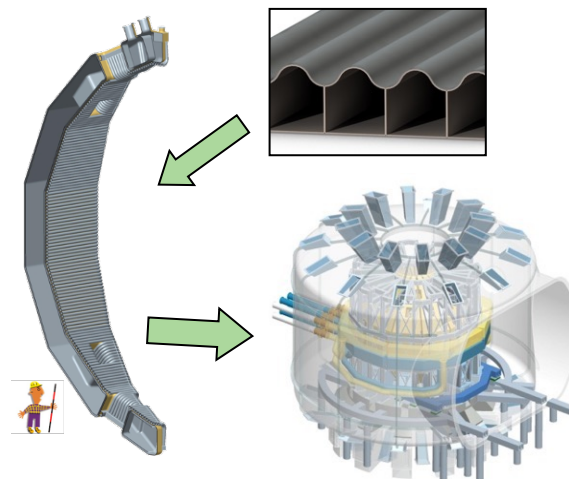
Addressing the end-user requirements

3/5: Chamber performance, survival and deployability

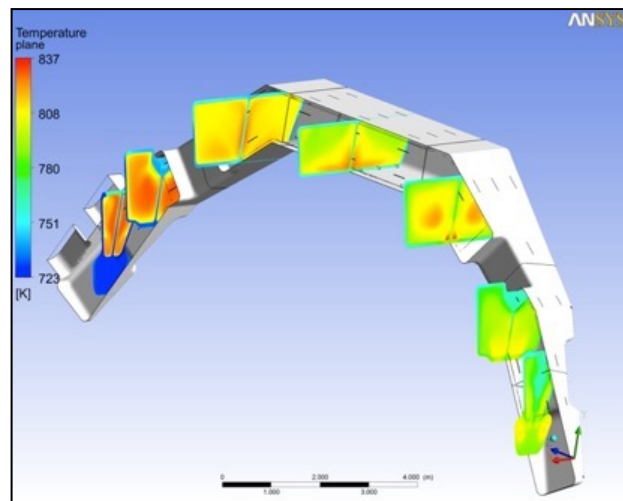
Driver: First wall lifetime
Design: Separate engine from chamber



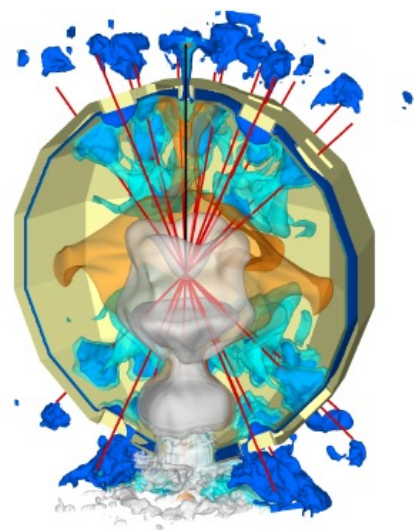
Driver: Regulatory approval (NRC, ASME)
Design: Conventional F/M steels



Driver: Thermal performance, corrosion
Design: Segmented wall and blanket



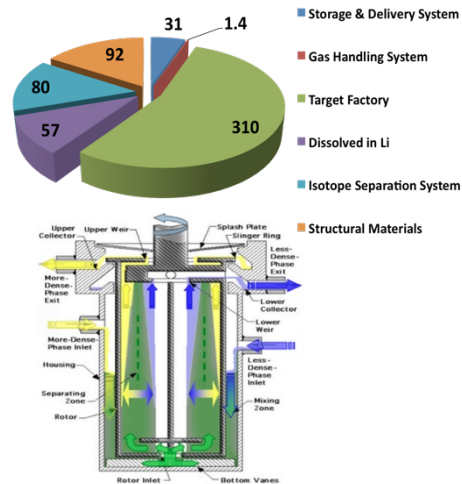
Driver: Chamber reset at 10 Hz
Design: Quasi-static 1% circulation



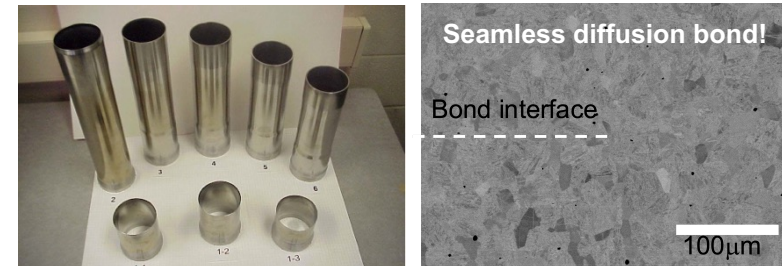
Addressing the end-user requirements

4/5: Attractive safety basis

Driver: Low, segregated tritium inventory
Design: Liquid metal coolant



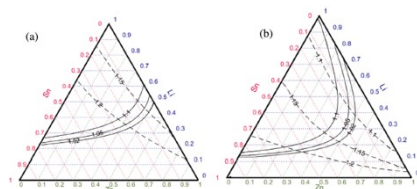
Driver: Class-A waste stream
Design: Low activation steel design



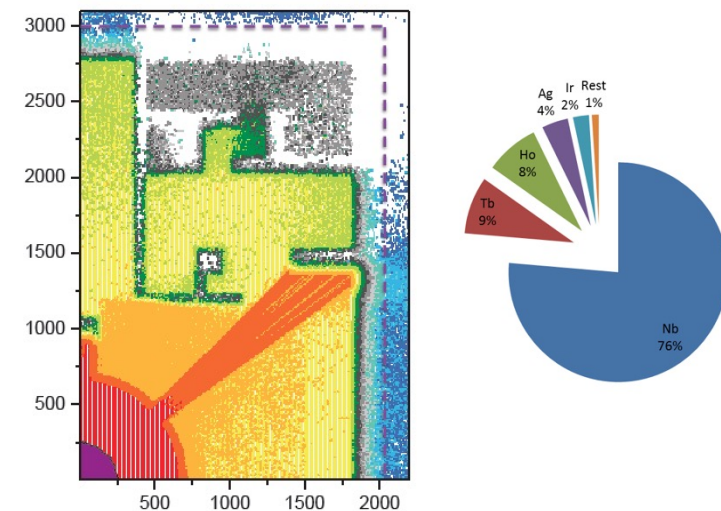
“LIFE-12” RA-FM steel
Waste Disposal Rating < 0.1

Driver: Offsite hazards
Design: Fuel design & Ternary alloys

Properties of Interest	Lithium	Li ₁₇ Pb ₈₃	FLiBe	Ceramic ^c	New Li Ternary
Melt (C)	181	235	363	N/A	<400
Boiling (C)	1317	N/A	1430	N/A	>1000
Density (kg/m ³)	505	9500	1970	1600-3600	1670
Th. Cond. (W/m-K)	46	13	1	1-4	53
Specific heat (J/kg-K)	4260	188	2380	1176	4930
Tritium Permeation/ Separation issues	Low	High	High	High	Med.
Beryllium required	No	No	Yes	Maybe	No
⁶ Li enrichment	No	No	Maybe	Yes	No
Corrosion issues	Low	High	Med.	Low	Low
MHD issues	Yes	Yes	No	No	Yes
Chemical reactivity	High	Med.	Low	Low	Med.



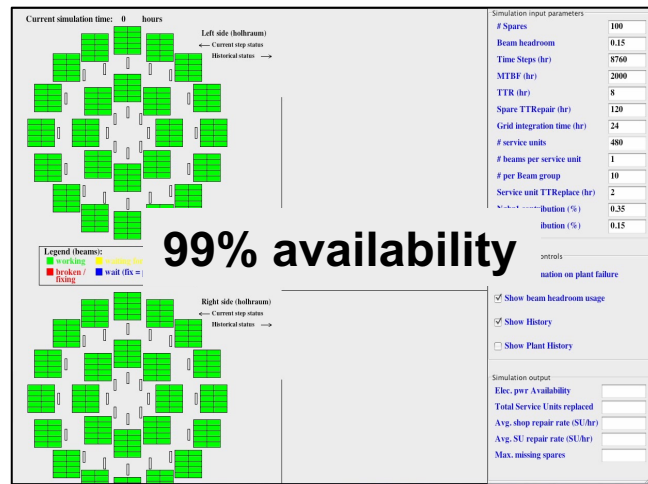
Driver: Low activation structures
Design: Separability of lifetime components



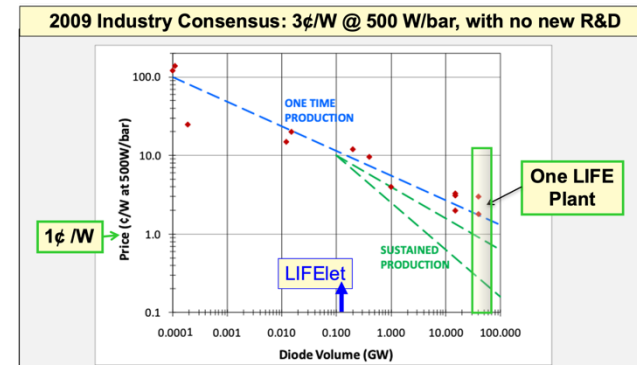
Addressing the end-user requirements

5/5: Plant economics & concept of operations

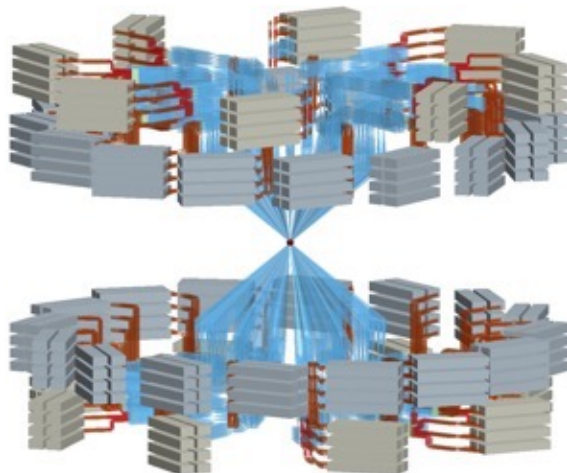
Driver: High availability for baseload
Design: Hot swappable lasers & optics



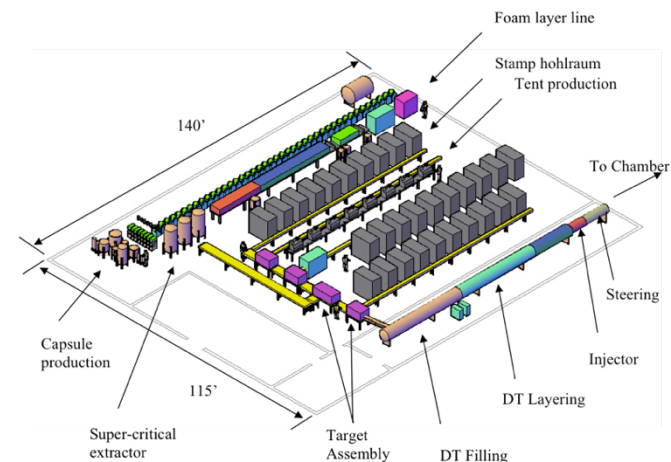
Driver: Capital cost
Design: Commercial components



Driver: Factory built systems
Design: Modular “LRU” designs



Driver: Operating costs
Design: Fuel mass manufacturing plant



Together, we need to assemble an integrated technical development plan that retires risk and ensures self-consistency

Issues	Consequence				
Fusion Physics		Current	SG1 Criteria	SG2 Criteria	SG3 Criteria
Gain >60	M				
On-the-fly ignition	H				
> ~99% probability of ignition	M				
Target materials compatibilities	H				
Fusion Targets		Current	SG1 Criteria	SG2 Criteria	SG3 Criteria
DT layer in production environment	H				
Target survival: injection, flight	H				
Mass manuf: 400M/yr, <\$1	H				
Tritium Inventory-Target Filling	M				
Tritium Fuel Cycle		Current	SG1 Criteria	SG2 Criteria	SG3 Criteria
Tritium Breeding Ratio	H				
Recovery from Li	H				
Recovery from Xe	H				
Target Injection and Tracking		Current	SG1 Criteria	SG2 Criteria	SG3 Criteria
Accurate and repeatable in fusion env	H				
Injector reliability in fusion env	M				
Target survival in injector (fusion env)	H				
Injector availability	M				
Target tracking in fusion env	H				
Laser Fusion Driver		Current	SG1 Criteria	SG2 Criteria	SG3 Criteria
Rep-rate operation	H				
Final optic survival	H				
Electrical efficiency	L				
Target engagement	H				
Focal spot consistent with LEH	H				
Laser system availability	M				
Fusion Engine		Current	SG1 Criteria	SG2 Criteria	SG3 Criteria
First wall radiation damage survival (FMS) 10 dpa	H				
First wall radiation damage survival (ODS) 50 dpa	M				
Chamber clearing	H				
Debris management-from chamber outlet	H				
Heat Transport - from chamber outlet	M				
Thermal and mechanical insults	H				
Corrosion	M				
Chamber Design consistent with Fabrication	M				
Availability	M				
Concept of chamber replacement	M				
Production capability for Chamber Materials (FMS)	M				
Production capability for Chamber Materials (ODS)	M				
Power Conversion Systems		Current	SG1 Criteria	SG2 Criteria	SG3 Criteria
Tritium release through Rankine cycle	M				
Licensing and Regulatory		Current	SG1 Criteria	SG2 Criteria	SG3 Criteria
Licensing strategy	H				
Auth for initial ops	H				
NRC license for ComOps	H				
Regulator approval of waste streams	H				
Integrated Site Operations		Current	SG1 Criteria	SG2 Criteria	SG3 Criteria
Concept of operations	M				
Concept of maintenance	M				
Personnel requirements	M				



Target tracking in fusion env	H	
Injector reliability in fusion env	M	
Target survival in injector (fusion env)	H	
Injector availability	M	
Target tracking in fusion env	H	
Laser Fusion Driver		Current
Rep-rate operation	H	
Final optic survival	H	
Electrical efficiency	L	
Target engagement	H	
Focal spot consistent with LEH	H	
Laser system availability	M	
Fusion Engine		Current
First wall radiation damage survival (FMS) 10 dpa	H	
First wall radiation damage survival (ODS) 50 dpa	M	
Chamber clearing	H	
Debris management-from chamber outlet	H	
Heat Transport - from chamber outlet	M	
Thermal and mechanical insults	H	

The ability to access the NIF, and the separability of many technical subsystems provides an attractive basis for a national IFE program in the US

Areas for priority technology development include...

- Tritium processing systems (from gas, liquid metals, ...)
 - Target (fuel) manufacturing processes
 - Coolant loop materials: corrosion, impurities, chemical reactivity, ...
 - Structural materials: impurity levels for bulk production, cyclic stresses, ...
 - Chamber gas/liquid chemistry (recovery, waste, clogging)
 - Final Optics survival and hot-swap changeout
 - Injection, tracking, engagement, and timing systems
- ... in addition to the underpinning target and driver performance developments

It is important to recognize the scale and connectivity of the technical challenges ahead ...

- Over a dozen integrated IFE power plant design studies have been performed.
- Along with a wide range of individual technology development activities.
- Many areas of commonality with MFE, HEDS, and commercial applications.
- **Any new IFE program should balance the need for breadth and innovation with the imperative for rigorous self-consistency of design solutions.**

Inertial Confinement Fusion Power Plants

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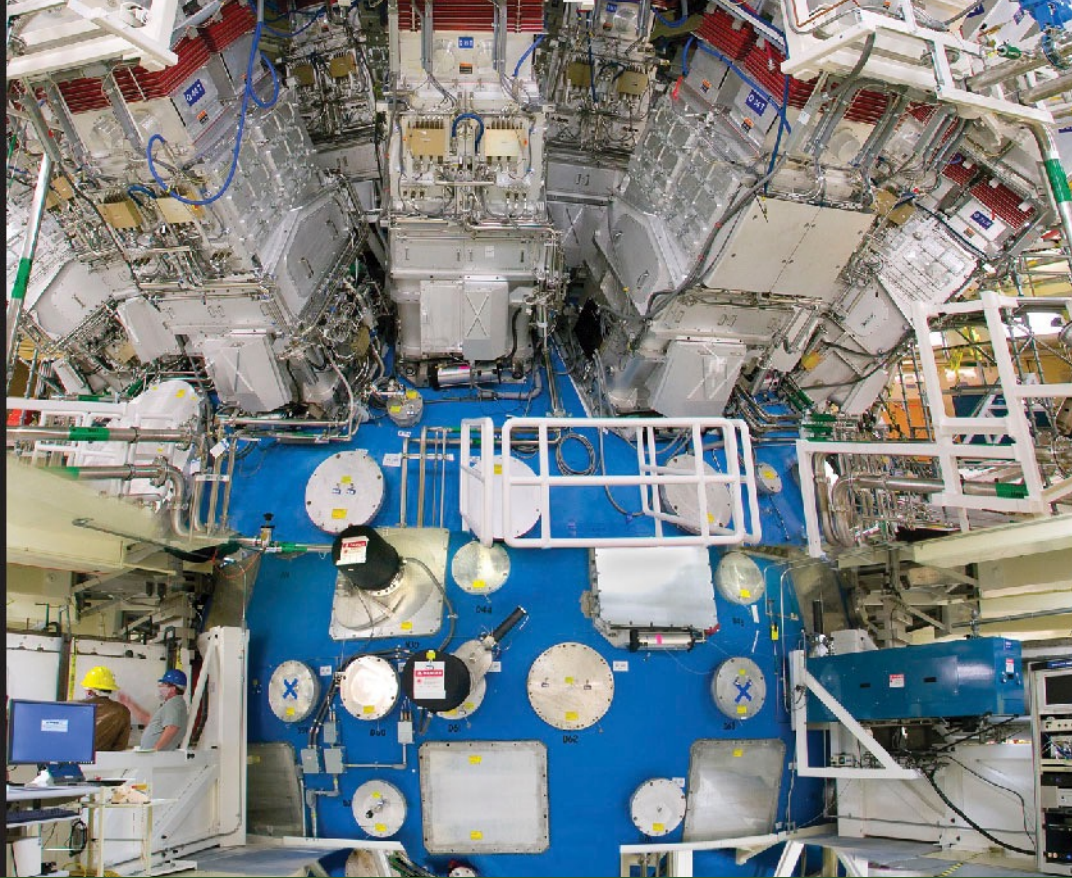
Table 1 Key fusion engine parameters.

	Year	Driver energy, MJ	Driver eff., %	Target gain	Target yield, MJ	Pulse rate, Hz	Fusion power, MW	Chamber first wall material	Chamber structural material	Breeding material
<i>Heavy ion beam driven</i>										
Osiris	1992	5.0	28.2	86.5	432	4.6	1987	C fabric	C	FLiBe
Prometheus-H	1992	7.0	18.5	103	719	3.54	2543	SiC	SiC	Li ₂ O
HYLIFE-II	1994	5.0	35	70	350	6.0	2100	Steel	Steel	FLiBe
<i>Laser driven</i>										
Sombrero	1992	3.4	7.5	118	400	6.7	2677	SiC	SiC	Li ₂ O
Prometheus-L	1992	4.0	6.5	124	497	5.65	2807	SiC	SiC	Li ₂ O
LIFE	2011	2.2	15.8	60	132	16.7	2200	Steel	Steel	Li
<i>Z-pinch driven</i>										
Z-IFE (10 chambers)	2006	30	15	100	3000	0.1	3000	Steel	Steel	FLiBe

Table 2 Key power plant parameters.

	Primary coolant	Primary coolant T _{max} , C	Plant eff., %	Thermal power, MWt	Gross electric power, MWe	Driver power, MWe	In-plant power, MWe	Net electric power, MWe	Plant gain
<i>Heavy ion beam driven</i>									
Osiris	FLiBe	650	45	2504	1127	82	45	1000	7.9
Prometheus-H	Pb & He	525 (Pb) 650 (He)	42.7	2780	1189	137	53	999	5.3
HYLIFE-II	FLiBe	650	43	2500	1075	85	50	940	7.0
<i>Laser driven</i>									
Sombrero	He + Li ₂ O	700	47	2891	1359	304	55	1000	2.8
Prometheus-L	Pb & He	525 (Pb) 650 (He)	42.3	3264	1382	349	61	972	2.4
LIFE	Li	575	47	2640	1217	248	64	905	2.9
<i>Z-Pinch driven</i>									
Z-IFE	FLiBe	680	43	3572	1536	200	71	1264	4.7

Let's ensure we take full advantage of the extensive work performed to date



National Academies (2013) *Conclusion 4-13*, “The appropriate time for the establishment of a national, coordinated, broad-based inertial fusion energy program within DOE would be **when ignition is achieved.**”



The LIFE team at LLNL (circa 2011)



References

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A 3D cutaway rendering of a tokamak fusion reactor. The central region is a bright, glowing orange-yellow sphere, representing the plasma core. Surrounding this core are several concentric layers of structure. The innermost layer consists of numerous thin, curved, golden-yellow segments, likely representing the first wall or divertor. The next layer out is a thick, blue, curved structure, possibly the blanket or cooling system. The outermost layer is a complex, multi-layered structure with various components, including what appear to be ports or diagnostic equipment. The overall shape is roughly cylindrical, typical of a tokamak. The word "Questions?" is superimposed in white text over the central glowing region.

Questions?